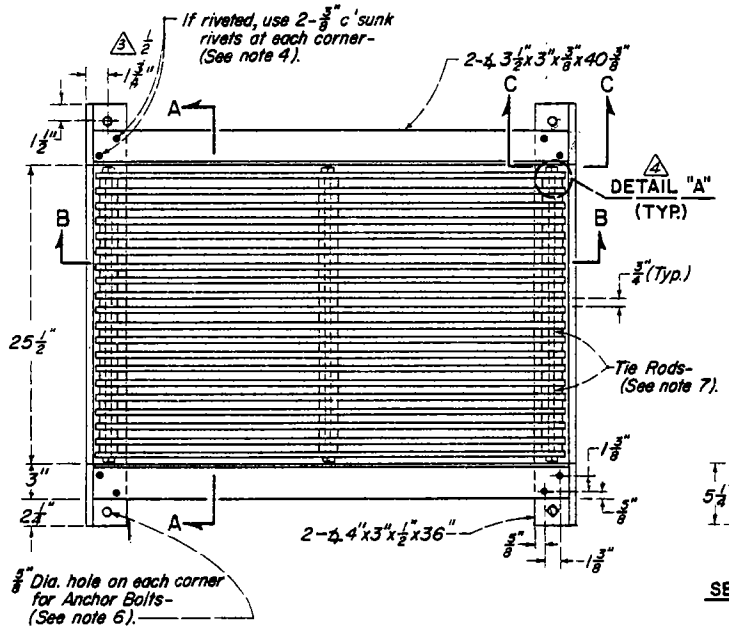
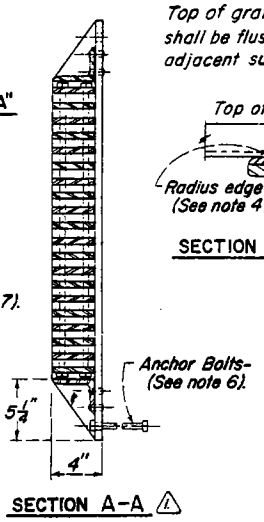
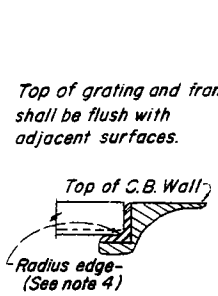
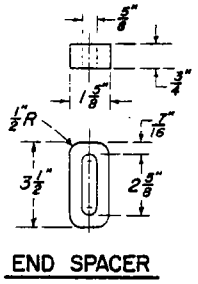
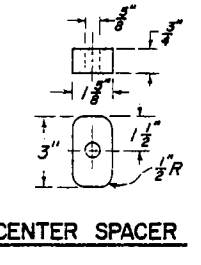
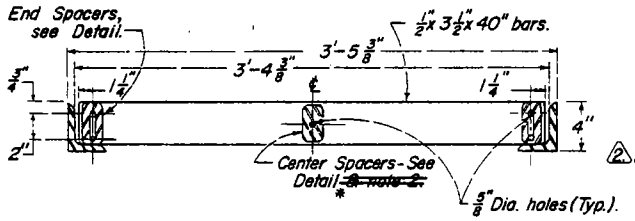












NOTES

⚠2 ⚠1 1. Center Support Assembly shall be used when two or more gratings are specified for Catch Basins No. 4, 5, 6 or 7. Use 5"-18.9 # (H) Beam 36" long for Catch Basins No. 4 & 5, 44" long for Catch ⚠3 Basin No. 7. ~~Use 6 WF 20~~ and 64" long for Catch Basin No. 6. If the front to back dimension of the catch basin is varied, the length of the center support beam shall be varied accordingly.

* △ 2. DELETED

3. All exposed metal parts shall be galvanized. Welding, machining, & drilling shall be done before galvanizing. All dimensions are finished dimensions & include galvanizing.

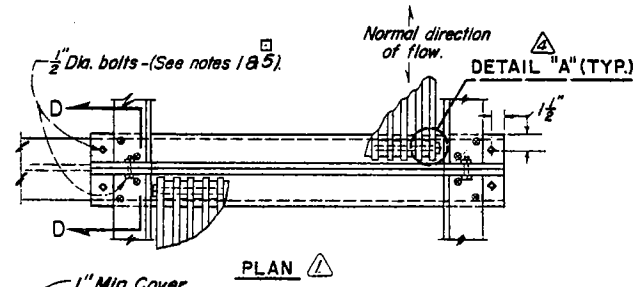
4. Frame may be riveted or welded. Frame & Grating shall be tested for accuracy of fit & shall be marked in sets before delivery.

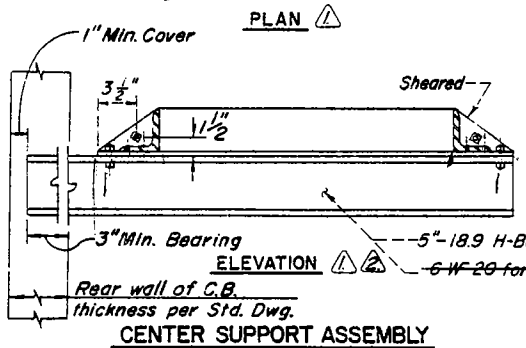
5. Bolt holes shall be ⅝" Dia. unless otherwise specified. Bolts (not rivets or welds) shall be used to join two or more frames to (H) beam.

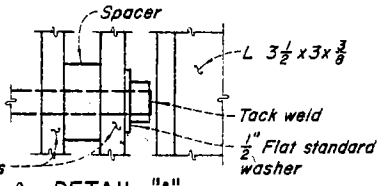
⚠3 6. Anchor Bolts shall be ½" Dia. x 8" with square or hexagonal head & nut.

⚠2 7. Tie Rods shall be ½" Dia. x 25⅜", threaded ¾" on bolt ends. Use one, ½" Dia. square head nut with one ½" Dia. flat standard washer each end. Tack weld nut to tie rod, (See Detail "A").

\+ 8. All parts shall be of structural grade steel, except spacers, which shall be either cast iron or steel.







SUPERSEDES STD. DWG. NO. 2-D106

SECTION D-D

REVISIONS		
MARK	DATE	DESCRIPTION
+	5-'56	Revised
△	11-'57	Revised
*	12-'57	Note 2, DELETED
⊡	10-'58	Revised
⚠1	5-9-68	Added
⚠2	6-19-69	Changed center support Assy. Detail
⚠3	11-16-73	Revised
⚠4	9-5-85	Rev. Note 7, Added DETAIL "A"

DRAWN BY R.J.P. DESIGNED BY C.M.C.
TRACED BY R.J.P. SUBMITTED BY
CHECKED BY W.H.E.D.
RECOMMENDED BY W. E. Koons DIVISION ENGINEER (Interim)

LOS ANGELES COUNTY FLOOD CONTROL DISTRICT

FRAME & GRATING FOR CATCH BASINS

APPROVED BY 5/7/86
CHIEF ENGINEER

SCALE NONE | DATE MAY 1956 | NO. 2-D227 | SHEET 1 OF 1