NOTES:

- 7. EXCEPT AS NOTED HEREON, THE PRECAST UNITS SHALL BE MANUFACTURED AND TESTED IN ACCORDANCE WITH ASTM C478. THE CURING OF THE PRECAST UNITS SHALL CONFORM TO SECTION 207-2.7 OF THE STANDARD SPECIFICATIONS. AS AN ALTERNATE, THE UNITS MAY BE CURED USING SATURATED STEAM FOR A MINIMUM OF 12 HOURS FOLLOWED BY 6 DAYS OF WATER CURING OR MEMBRANE CURING. IF THE UNITS ARE CURED BY THE ALTERNATE METHOD, THEY SHALL NOT BE SHIPPED PRIOR TO 8 DAYS AFTER CASTING NOR UNTIL THE CONCRETE HAS ATTAINED A MINIMUM STRENGTH OF 4,000 PSI. THE RISER SECTIONS MAY BE REINFORCED OR UNREINFORCED. REINFORCED SECTIONS, INCLUDING ECCENTRIC CONES, SHALL HAVE A MINIMUM WALL THICKNESS OF 5" AND UNREINFORCED SECTIONS, INCLUDING CONES, SHALL HAVE A MINIMUM WALL THICKNESS OF 6". JOINTS SHALL BE TONGUE AND GROOVE AND SHALL BE ASSEMBLED USING CLASS "B" MORTAR. THE MORTARED JOINTS SHALL BE FLUSH AND TROWELED SMOOTH.
- 8. THE TOP PORTION OF THE PIPES WITHIN THE MANHOLE SHALL BE CUT OUT AS NECESSARY TO PROVIDE A CIRCULAR OPENING BETWEEN THE PIPE ENDS OF AT LEAST 42". THE CUT ENDS SHALL BE PLASTERED SMOOTH WITH CEMENT MORTAR FOR CONCRETE PIPE AND EPOXY FOR CLAY PIPE. THE CIRCULAR OPENING SHALL BE CUT PRIOR TO INSTALLATION OF THE RISER SECTIONS.
- 9. THE DROP CONNECTION INTO THE MANHOLE SHALL BE VCP AND SHALL BE THE SAME SIZE AS THE LATERAL SEWER OR A MINIMUM OF 8" IN DIAMETER, WHICHEVER IS LARGER. THE RISER SHALL BE 8" VCP.

COUNTY SANITATION DISTRICTS OF LOS ANGELES COUNTY
OFFICE OF CHIEF ENGINEER

STANDARD DRAWING 2006 EDITION